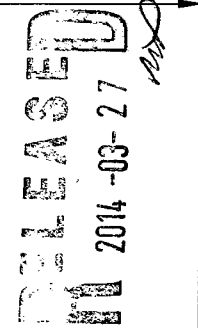


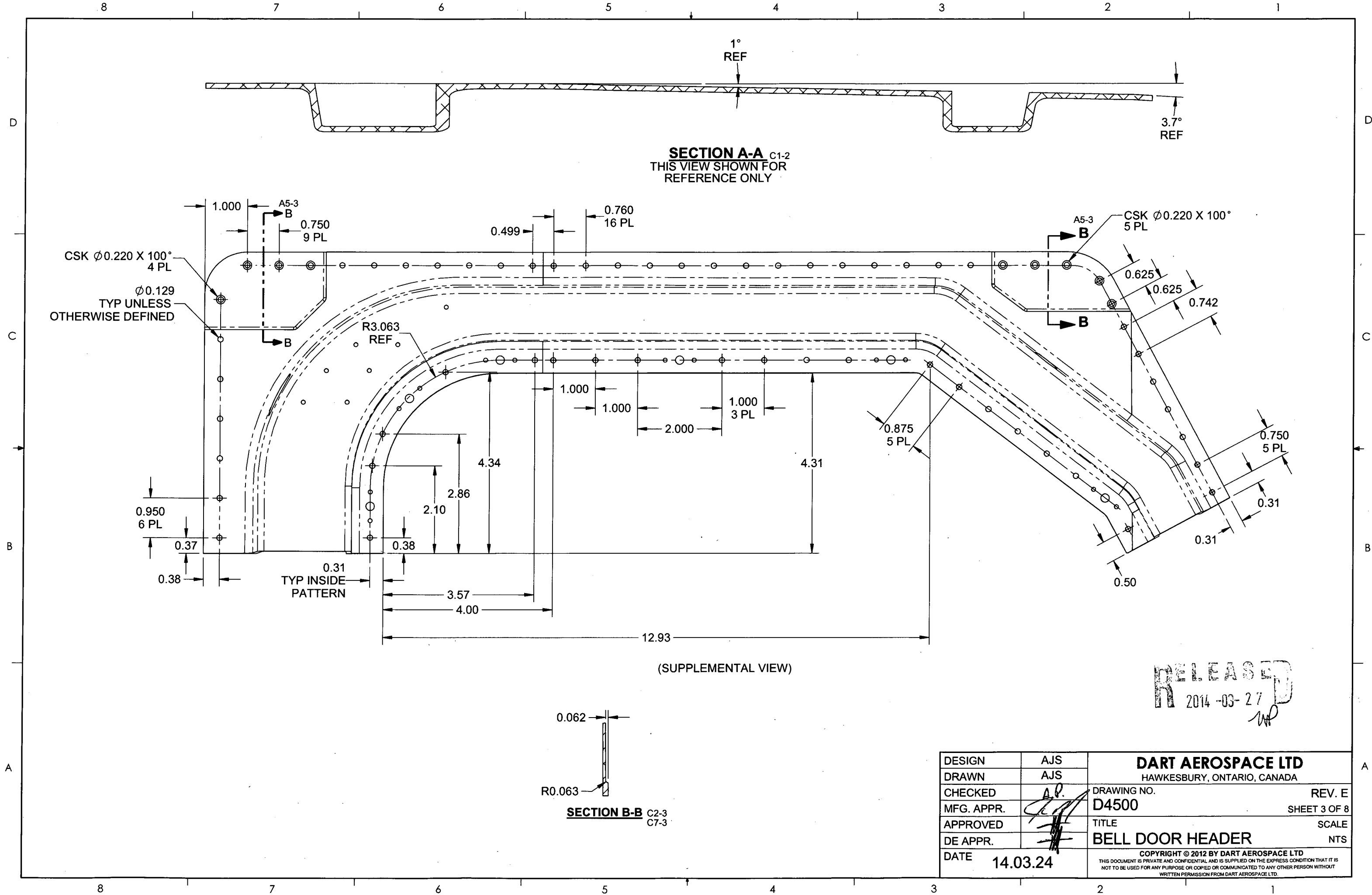
D4500-1 BELL DOOR HEADER (LH)

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- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.78 lbs
 - 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL).
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4500-1-REVE.STP"

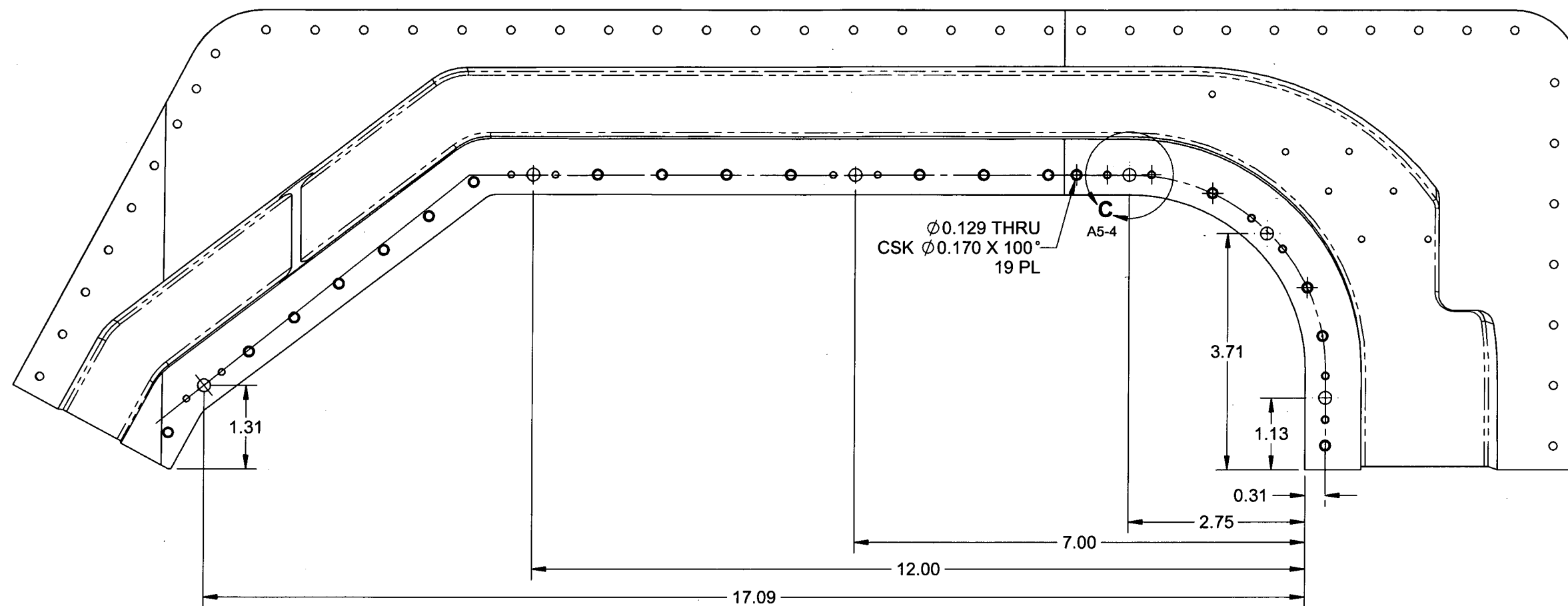
E	SHT 2 ZONE B1 & SHEET 6 ZONE B8 Ø0.516 HOLE WAS Ø0.500.	AJS	14.03.24
D	SEE SHT 2 ZONE C6 POCKET ADDED TO AFT AREA OF FLANGE SIMILAR TO THE POCKET ON THE FWD AREA OF THE FLANGE. DONE TO FACILITATE OPERATION OF DOOR MECHANISM SAME POCKET ADDED TO -2 PART.	AJS	12.12.03
C	ADDED -2 (RH CONFIGURATION). B8-3 0.38 DIM TYP OUTSIDE PATTERN NOTE DELETED (DRAFTING ERROR). C4-4 Ø0.129 THRU WAS Ø0.225 (DRAFTING ERROR) CSK WAS 0.170. SEE DETAIL C Ø0.201 HOLE WAS Ø0.194 (EXPANDED FOR FLOATING NUTPLATE).	AJS	12.10.10
B	COMPLETE REDESIGN.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
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MFG. APPR.	<i>[Signature]</i>	D4500	SHEET 1 OF 8
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BELL DOOR HEADER	NTS
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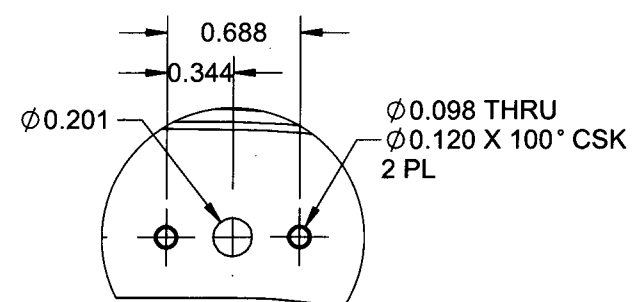


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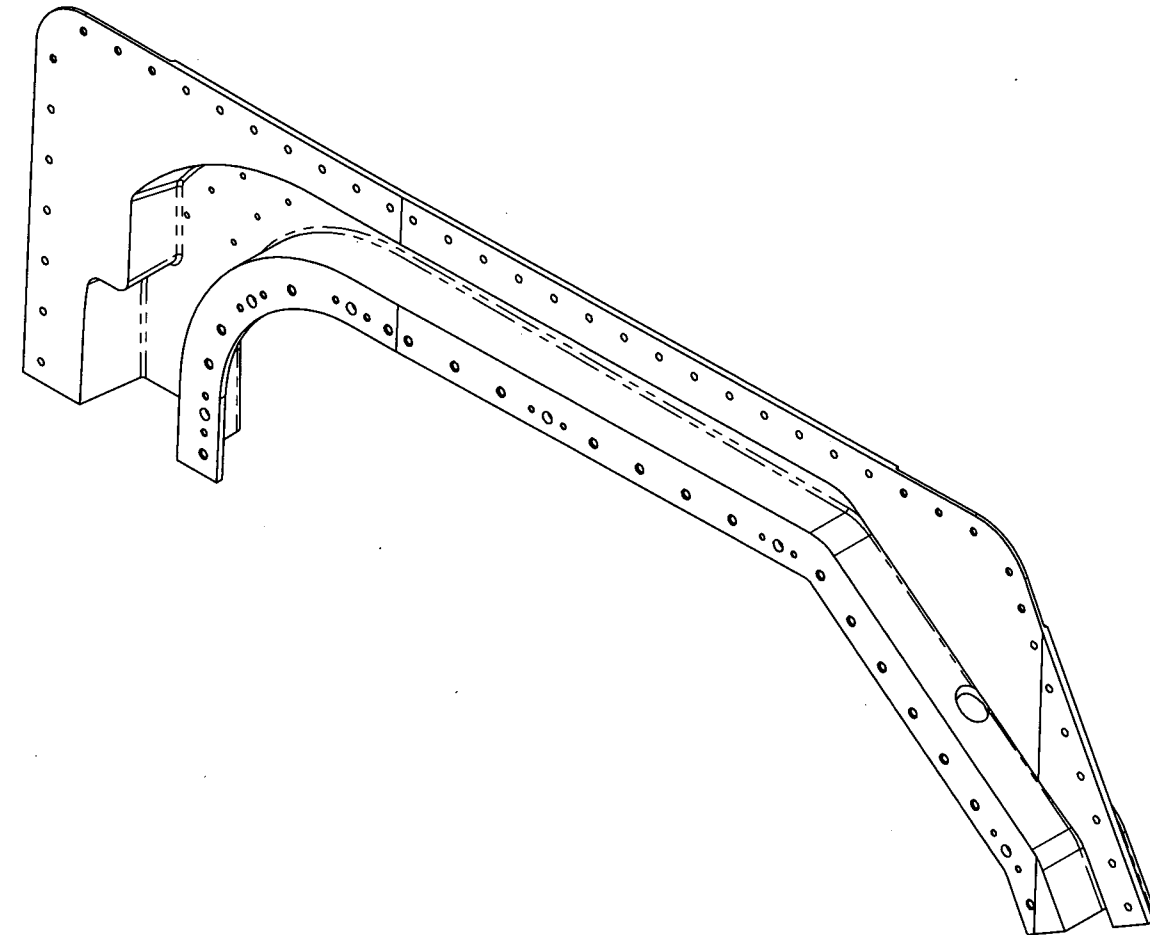
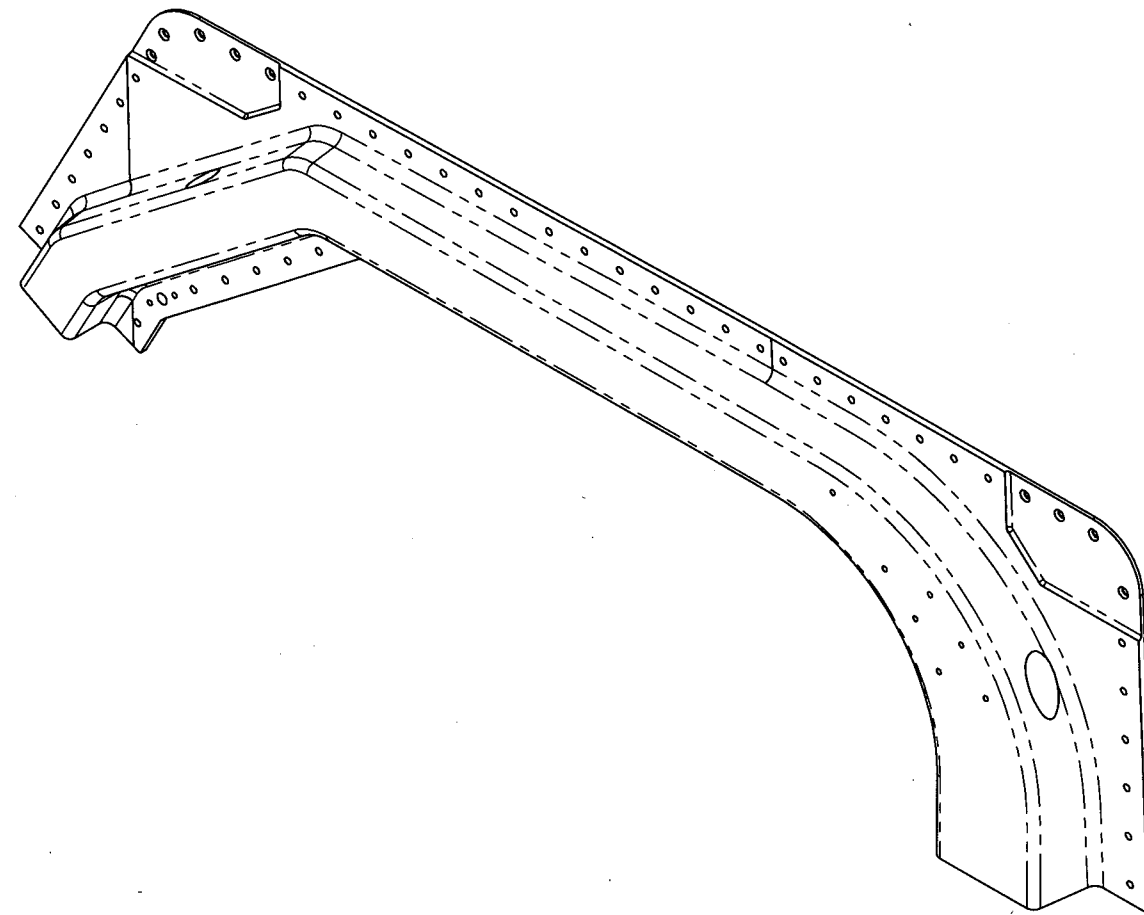
(SUPPLEMENTAL VIEW
NUTPLATE LOCATIONS)



DETAIL C C3-4
NUTPLATE HOLE DETAIL 6 PL
SCALE 2X

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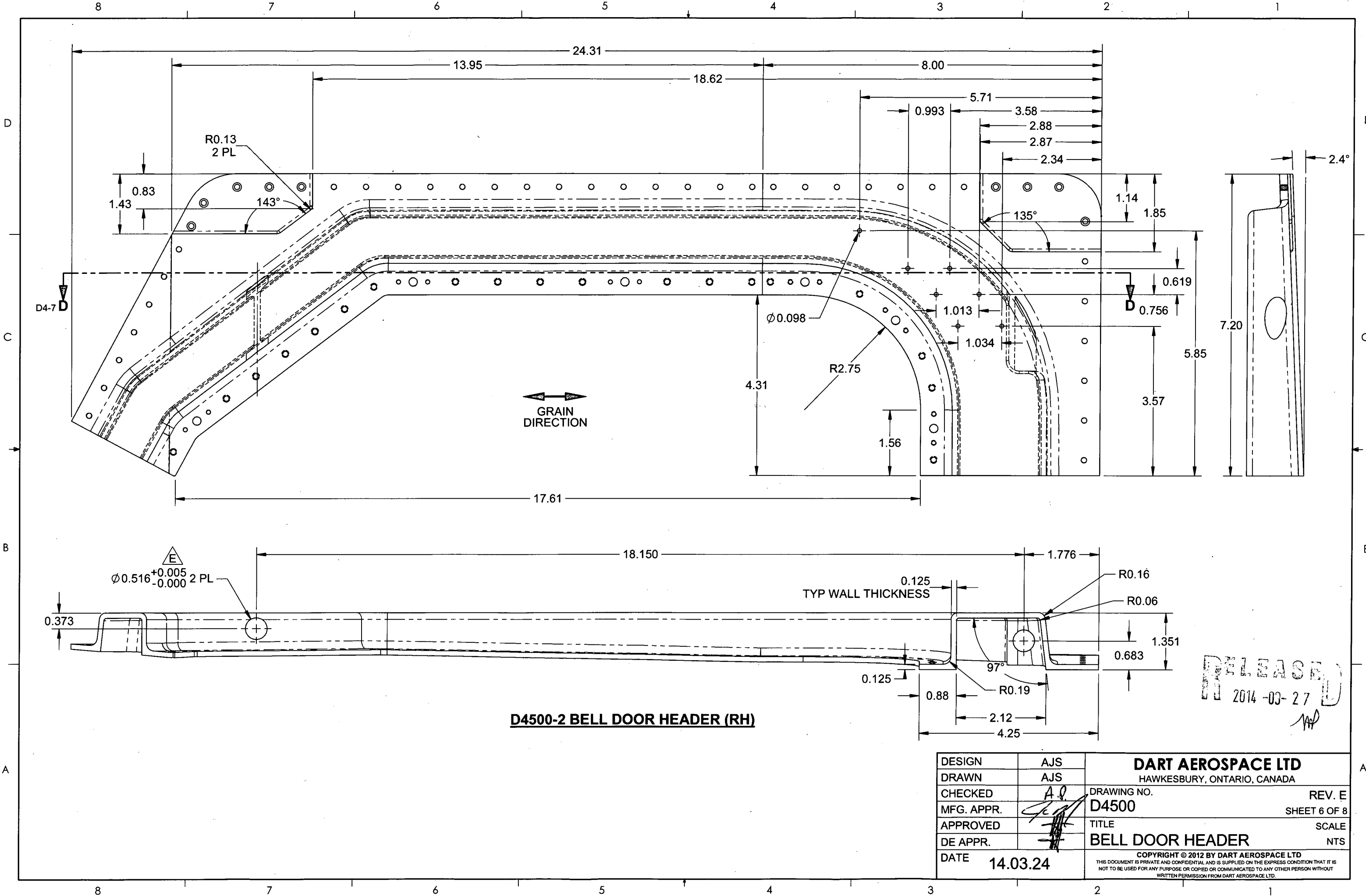
D4500-2 BELL DOOR HEADER (RH)

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.78 lbs
- 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL).
- 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4500-2-REVE.STP"

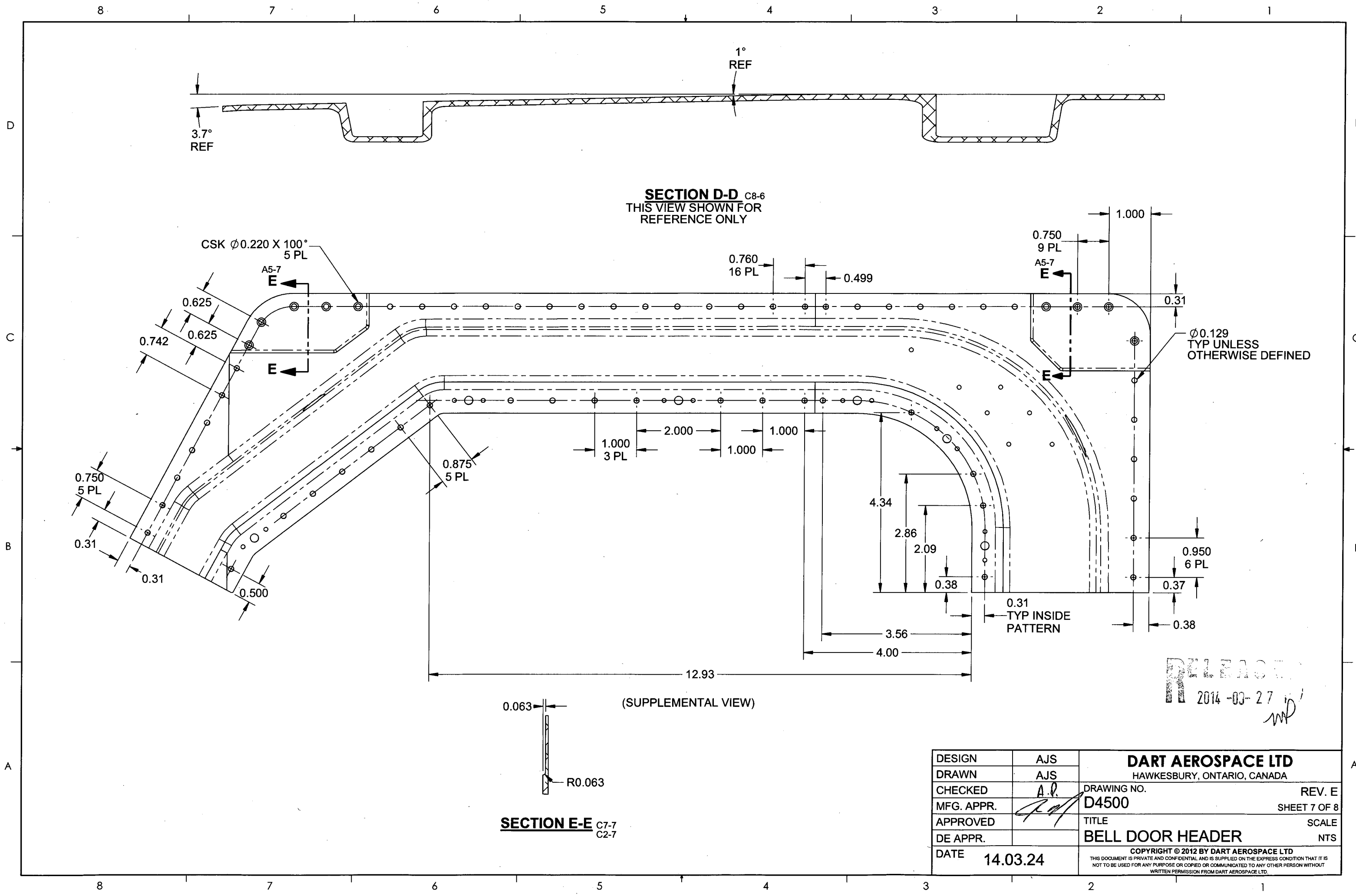
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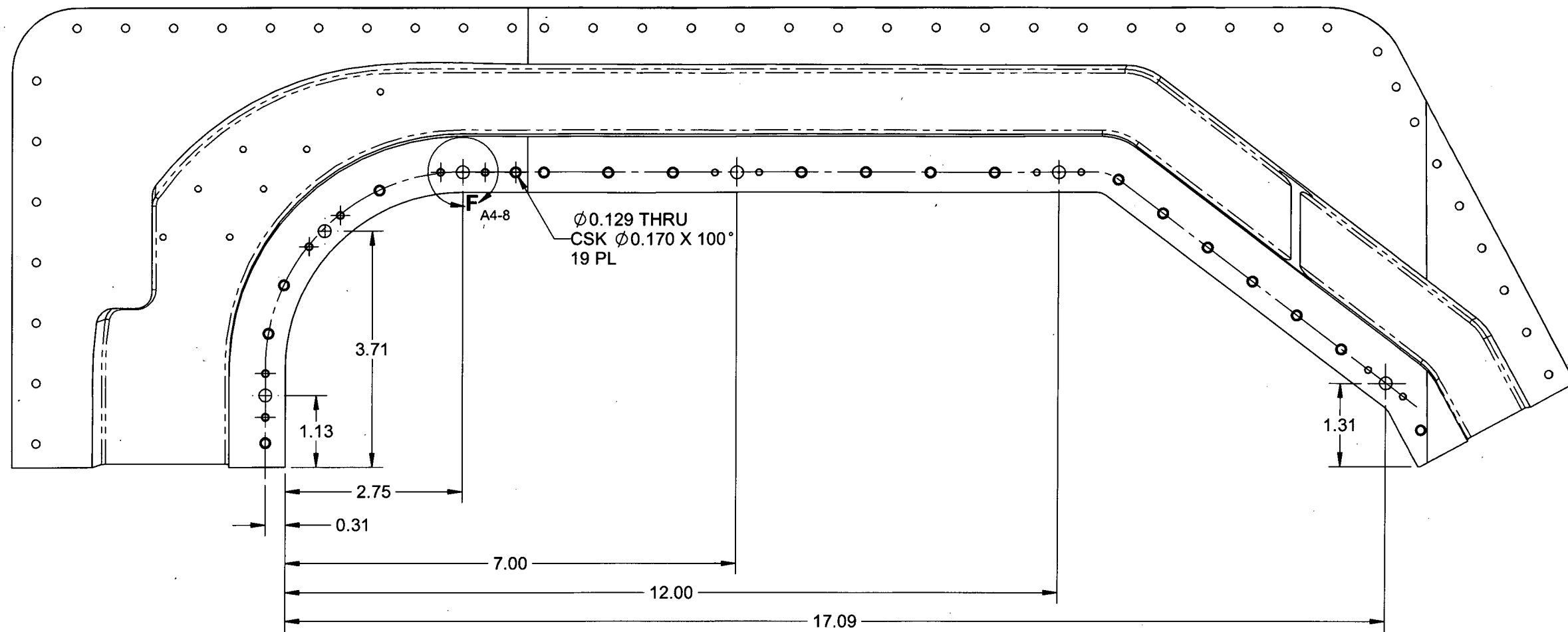
D4500-2 BELL DOOR HEADER (RH)

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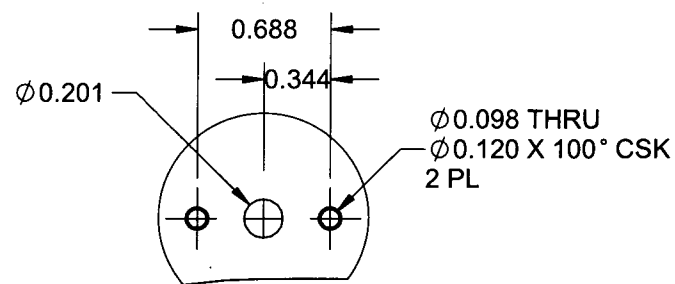


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(SUPPLEMENTAL VIEW
NUTPLATE LOCATIONS)



DETAIL F C6-8
NUTPLATE HOLE DETAIL 6 PL
(SCALE 2X)

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